

2023

Basic information

Intended use

ULTRA X moisture analysers are solely designed to quickly measure moisture and dry matter in solid, viscous and fluid substances using thermogravimetric analysis. A sample is weighed while being dried by infra-red heat.

Common features for all ULTRA X devices:

Short measurement time, gentle and even drying of samples, high reproducibility

Automatic or time-controlled measurement shut-off

UX 3081/ 3081WQ

Special device for extra large samples,

e.g. in the chipboard industry 2 temperature-controlled ceramic heaters Temperature range: 40 – 220 °C/ 300 °C Stainless steel drying tray 240 x 110 mm

UX 3011/ 3011Q/ 3011HQ

Temperature-controlled infra-red heater 250 W/ 375 W Temperature range: 40 – 200 °C/ 360 °C/600 °C Stainless steel drying tray 111 mm diameter



Special device for gypsum industry 2 temperature-controlled heaters for separate measurement of free and chemically bound moisture in gypsum products Temperature range: $40-360\,^{\circ}\text{C}$ Stainless steel drying tray 111 mm diameter





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Safety instructions

Always transport the device in an upright position and protect it from impact.

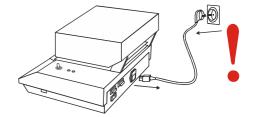
Always operate the device on a level surface, using a vibration-free base.

Avoid draughts.

Never touch the (luminous) heater when it is hot, as there is a risk of injury!



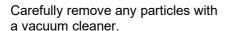
Always disconnect the plug from the mains supply before performing any work on the device (e.g. changing the heater)! Repairs should only be carried out by a qualified technician.



Please take extra care when using flammable samples! You may need to contact the manufacturer for advice.



Please be careful not to drop any sample particles next to the tray support plate.





Only use accessories specifically designed for use with ULTRA X devices.

Do not move the device during measurement, as this will result in measuring errors.

Do not leave any substances in the measuring tray, if they are not being measured.

Devices should only be shipped in the original packaging using the original packaging material.

ULTRA X moisture analyzers are stand-alone units and are not designed to be used in continuous production runs. Any such use is at your own risk.





Warranty

a&p instruments undertakes to repair faulty devices within the warranty period, free-of-charge, if the defect is a manufacturing fault. This warranty covers the repair of spare parts and working hours required. It does not cover normal wear-and-tear and soiling and staining of the device. a&p instruments will not accept any freight costs.

This warranty does not apply to:

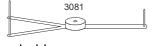
improper use of the device,

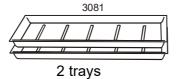
use of the device for purposes other than those stated by a&p instruments, mechanical damage or damage caused by fluids or sample matter, incorrect set up or wrong electrical wiring, mechanical damage of the load cell e.g. as a result of being overloaded

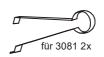
Transport, packaging, installation site

- Please check the packaging and device for any damage upon delivery.
- Please retain the original packaging in case you need to return the goods to a&p instruments.
- Please only use the original packaging when returning the goods.

Accessories supplied:









Tray holder

Tray tongs

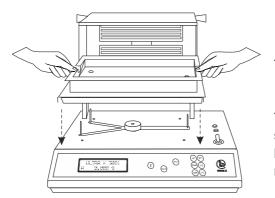
Mains cable

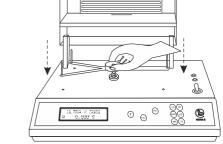
Start-up

- Place the device on a stable, vibration-free surface, as level as possible and protected from draughts. The most suitable locations are the corners of a room, rooms with only one entrance and heavy tables on concrete floors. Remove the protective film from the front foil.
- 1. 2. Swing the heater back until the resistance.
- 1. 3. Place the tray holder on the device:



First place the tray holder carefully on the two pins, the distance between the housing and the tray holder should be approx. 1.5 – 2 mm. Do not exert to much power on the balance!



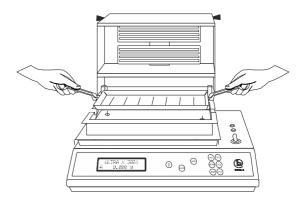


Then put on the shielding plate unit.

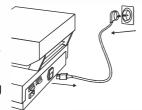
To remove the tray holder, first carefully lift up the shielding plates and then carefully pull out the tray holder in the middle with very slight tilting movements, do not exert too much power!



 Next place one of the two drying trays supplied on the tray holder using one or two sets of tongs.
 The notch in the reflector tray acts as an access gap for easy positioning of the tray.



- 1. 5. Check that the voltage indicated on the type plate matches the local mains voltage.
- The power cable is inserted into the device's power jack and a suitable earthed mains supply. After the power supply has been connected, the device can be switched on or off using



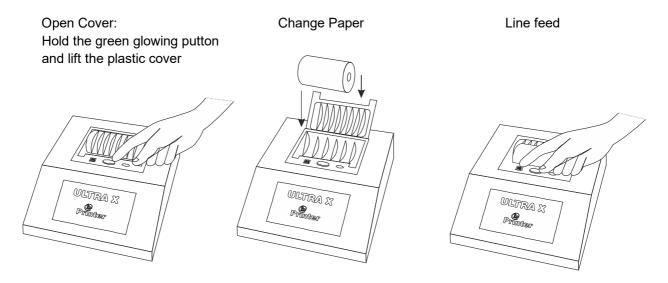
the on/ off button on the back of the device. Once the device is switched on, the current software version is shown, followed by the weight display.

ULTRA X 3081WQ

V.3.00

- 1. 7. In order to prevent weighing system measuring errors, the device should be switched on 20 minutes before being used to allow for heat compensation. If weight values vary in the display's milligram range during this period, this is considered normal within this phase. If the device is switched off using the reset (on/ off) button, it does not require a warm-up period, if switched on again with the same button.
- 1 8. ULTRA X moisture measuring devices are supplied, so that in most cases substances can be measured immediately. If you are not satisfied with the result, the measurement parameters can be adjusted:

Printer

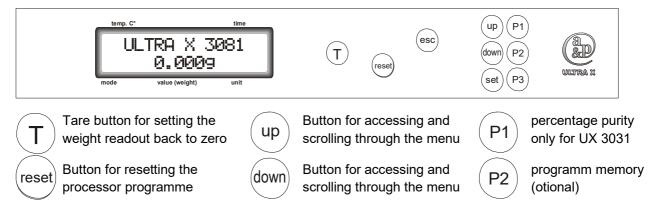


The ULTRA X Thermo paper is stable for 10 years.



Operation

Display and buttons



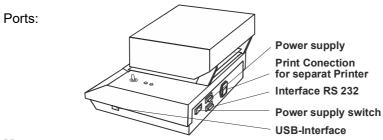
esc Button for exiting menu levels

set

Button for confirming entries

P3

residue on ignition only for UX 3011G



Menu

Factory settings:

Temperature: 3081 3081WQ

40 - 200°C 105 - 360 °C

Automatic shut-off with parameters:

Weight loss 50 mg/ Query interval 45 secs / Start of query 5 mins

Buzzer switched on when measuring process is complete

Menu settings

The device's Preferences menu can be accessed using the 'up' or 'down' button.

In this instruction manual, it is assumed that the 'down' button (down

down

follows the menu item sequence.

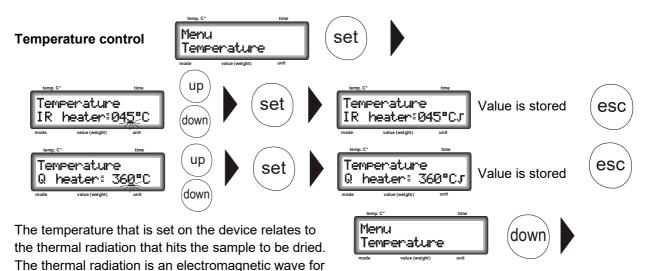
The menu is operated using a standard structure:

UP or DOWN
SET
Confirmation of menu level and if required, return to previous menu level
Return to previous menu level and exit from menu

If you confirm a wrong entry with 'set', press 'esc' and 'set' to reselect and change the menu item.



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the transmission of energy. As this energy creates heat in the sample, the moisture evaporates from the sample. The temperature is used to set the energy that allows the moisture to evaporates from the material (more temperature is more energy).

The set temperature is not to be equated with the temperature to which the material or the environment heats up.- The material or ambient temperature is a consequence of the drying process, not the cause of the drying.

Automatic shut-off or timer



The <u>automatic mode</u> dries the sample until a constant weight is reached and then switches off the heater.



Weight loss in mg

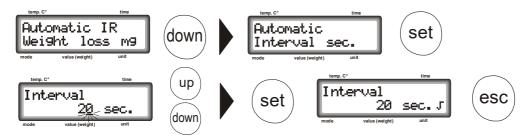
a value should be defined here which corresponds to approx. 0.1 % of the original sample e.g. original sample 10 g = 10 mg



When the weight loss <= the mg weight specified here within the interval period defined below, the measurement is completed, if at least the start of query time limit has expired.

Query interval in secs.

an interval should be selected here, so that the sample is not dried for too short a period but also not for far too long. A period of 20 to 30 secs is normally adequate. None /10-99 secs can be selected.

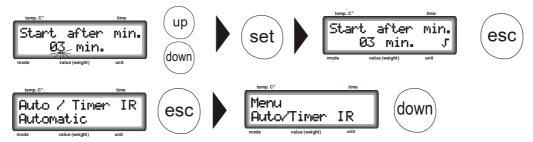




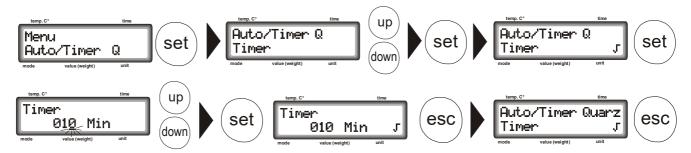


3. Start of query in minutes

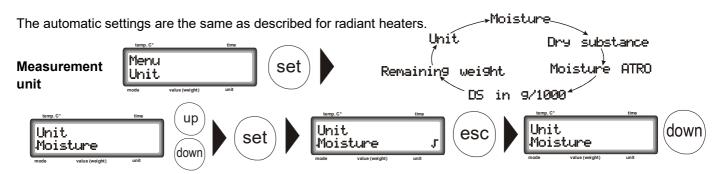
Specify the drying period required for the samples without automatic mode. The factory-set 3 minutes are usually adequate. This value should be increased for extremely low temperatures, so that the device does not switch itself off prematurely. This affects the UX 3031 in particular, when free moisture is being measured at 45°C. You can select 1-99 mins.



The timer setting is the same as described for the quartz heater.



It is possible to select a drying time of 1 – 180 mins



During measurement, the device optionally displays:

% moisture

% dry matter (TS)

% moisture Atro (), i.e. moisture related to the dry matter

Dry matter (TS) in g/1000g

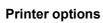
Weight loss g (V)

Residual weight g (R) (current weight)

Example: 50 % moisture = 100 % Atro 25 % moisture = 33.3 % Atro

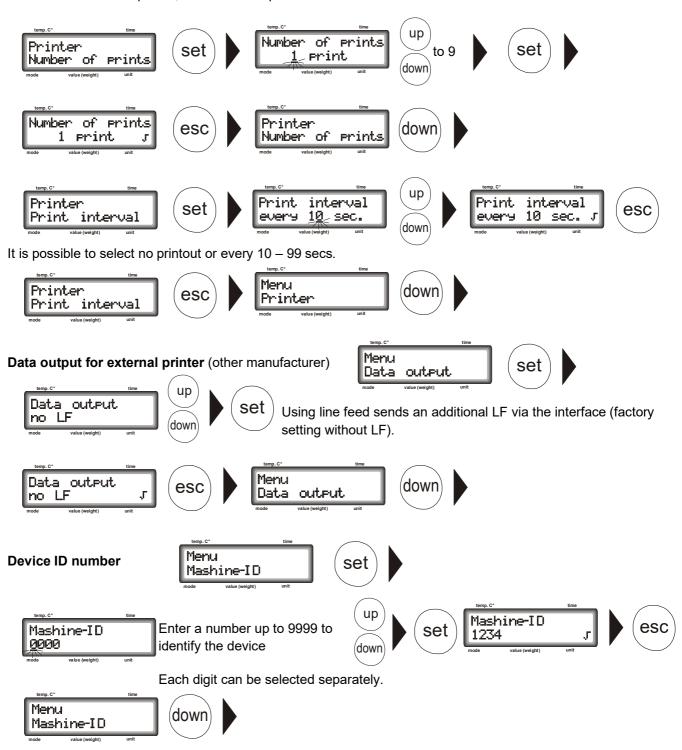
75 % moisture = 300 % Atro



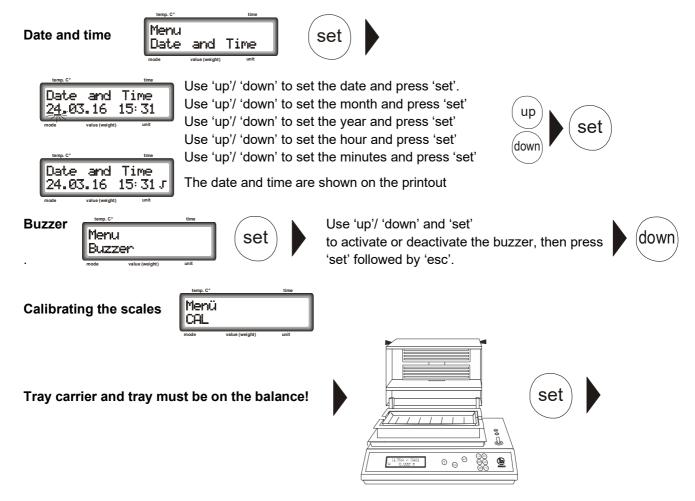




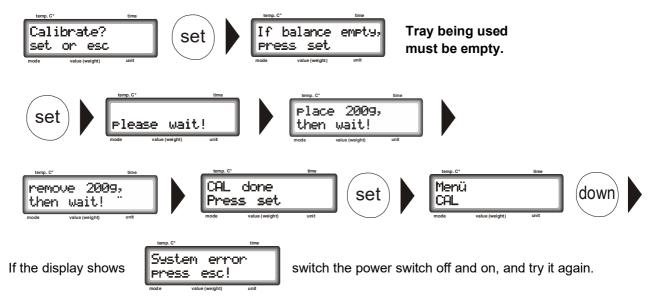
For devices without a printer, the number of prints must be set to '1'!





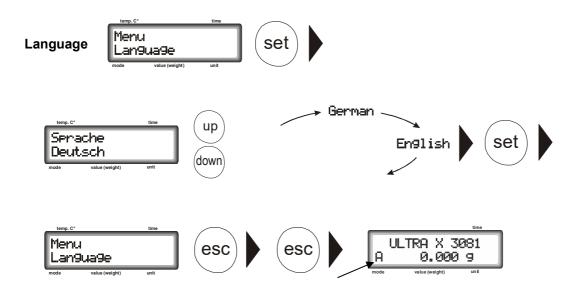


Follow the menu instructions and use a F1 weight to calibrate the scales.



The reason for this, please look at "potential errors" on page 15





The first two letters on the second line stand for Automatic (A) and Timer (T).

You can also lock the menu to prevent accidental changes to drying parameters.

The 'CAL' menu option

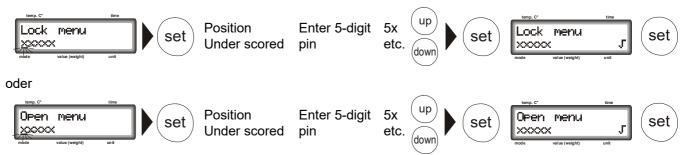
The 'CAL' menu option

CAL' menu option

can still be accessed when the menu is locked.

The menu can be locked or unlocked as shown below:

Press and hold the 'set' button for 5 secs:



If you forget the PIN, you can obtain a new one from a&p instruments.



Saving drying parameters in the **program memory**

If your device has a program memory, appears in the top left of the display "QP" for type UX3081 and UX3081WQ and a number of 1-9.



depending on which heater the program memory was activated for from the manufacturer, here for the infra-red heater.

The standard parameters are set from the manufacturer at the program memory place 1.

The different drying parameters can be saved or be changed with button .

Drying parameters are: temperature and the parameters of the automatic or the timer.

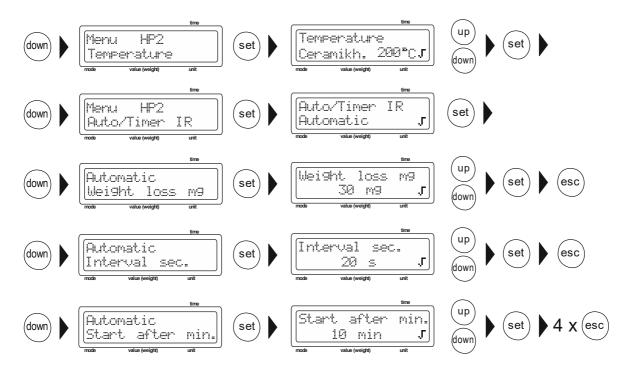








Here you can choose between the 9 memory places. Then the menu set the temperature, the weight loss, the query interval and the query start. All other parameters and settings are not saved individually to the memory place.



Changes for the quartz heater to the unit of measurement, printer settings, data output, device ID, date and time, Buzzer and language, same as temperature and the parameters of the automatic system affect all prog ram memories at the same time.

Operating instructions for moisture analysers UX 3081



UX 3081WQ

1.

Moisture analysis process

The device should be connected to the mains supply and switched on with a drying tray. A weight value is displayed.

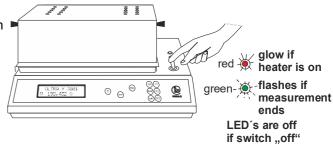
Set scales to zero using the 'tare' button, display '0.000 g'.



Evenly distribute approx. 50 - 200 g sample matter in the tray and wait for the readout to stop.



2. Swing the heater over the sample, switch on the heater switch and the drying phase begins. Header data is now printed for devices with a built-in printer. The sample is dried until it has reached a constant weight; the heater then switches off automatically. The time and measurement value is printed for devices with a printer. If you do not wish to make any measurements, please always ensure that the heater is swung back to its rearmost position!



3. Measurement values are displayed for the entire length of timethe heater is positioned above the sample.

The device should not be moved from its position during measurement, as this causes measurement errors.

The external printer prints the following

at the start of the measurement:

Model, device ID,
date, time,
heater temperature,

timer or shut-off parameters, initial weight.

And after the device has finished measuring, once the heater has been swung back to its rearmost position:

Measurement value, measurement time, substance, initials

Please ensure drying trays have cooled down before using for measurement.

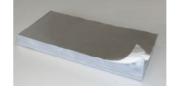
If the measurement ends before it is complete, the display shows:





For substances which are difficult to remove from the tray after being dried, we recommend using foil trays, which can be made quickly and economically from

aluminum foil using the ULTRA X foil press.







Data interface

Weighing data, temperature and drying data are also shown on the display via a standard USB flash drive and serial interface.

Depending on the model, a separate UX 3092 printer or a computer can be connected to the device.

Interface description

Model: V24 RS 232 serial data transmission and USB flash drive

9600 baud Transmission rate: Number of bits 8 data bits 1 stop bit

Parity check none Handshake none

Data transmission using a USB flash drive

If the computer receiving the data has an internet connection, the system automatically installs a driver and creates a COM interface, as soon as the computer is connected to the moisture analyser. If this is not the case, the driver must be manually installed in the device manager.

Special software is required for transmitting data to a PC:

ULTRA X DataBridge

Data can be exported in four different data formats: . xls; .PDF.

The software is extremely easy to install and use:

Connect devices, place CD in PC, the installation is self-explanatory.

Accessories: Order no.: Application:

Stainless-steel drying tray 10000282 Sample containers (supplied) Tray tongs 10000230 for lifting the tray (2supplied) Mains cable Mains connection (supplied) H1000190

Consumables:

Printing paper 58 mm 10000234 for printer

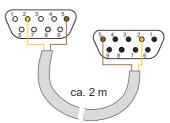
Aluminum foils 260 x 130 H1000013 to protect the drying tray Foil press 230 x 110 10000063 to forming the aluminum foils

Spare Parts:

Ceramic heater 250W 10000405 for 3081 Ceramic heater 400W 10000318 for 2081WQ

a&p instruments, Kluckhofer Weg 61, D-32657 Lemgo, Tel.:05232 97780, Fax.: 977820 E-Mail: info@apinstruments.de, Internet: www.apinstruments.de

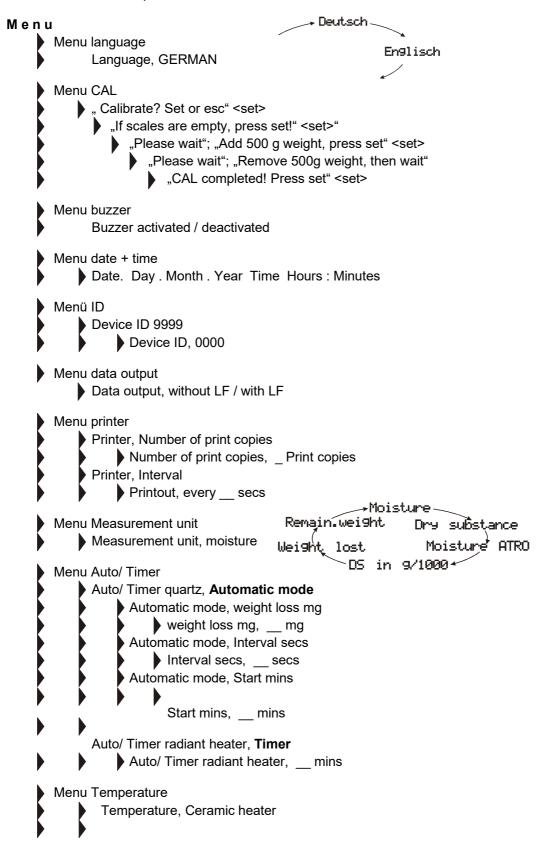
Data cable Moisture balance - DataChannel



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Overview of menu setup via the UP button





Potential errors

| Error | Reason | Solution |
|--|--|--|
| Display | | |
| Display blank: | Initial load too small or large, | Place empty drying dray on centre of |
| | Tray support and / or tray missing | tray support, |
| ULTR9 X 3081 | Location with too much disturbance | Place on a vibration-free surface |
| g | Draught | Protect from draughts |
| mode value (weight) unit | Area around tray support is dirty | Carefully clean area around tray support |
| | Scale is faulty | Contact a&p instruments |
| ULTRA X 3081 | Scale without power | Contact a&p instruments |
| TimeOut-Balance mode value(weight) unit | Scale is not connected to control card | Contact a&p instruments |
| | Scale is faulty | Contact a&p instruments |
| Scale continuing to run: | Location with too much disturbance | Place on a vibration-free surface |
| | Draught | Protect from draughts |
| | Area around tray holder is dirty | Carefully clean area around tray holder |
| | Scale is faulty | Contact a&p instruments |
| Menu | | |
| Drying parameters cannot be | Menu is locked | Unlock menu lock, |
| entered, only | | contact the person responsible or |
| temp.c" time Menü CAL mode value (weight) unit | | a&p instruments |
| Menu lock cannot be | 5-digit pin for unlocking menu lock is | Contact a&p instruments at |
| unlocked | incorrect | a.ukena@apinstruments.de |
| Scale | | |
| Scale cannot be tared | Weight within minus range | Switch off device, place empty tray on balance and switch on again |
| | Weight difference less than 16 mg | Less than 16 mg set to zero, press |
| | or more than 16 mg | button briefly |
| | 3 | More than 16 mg tare, press and hold |
| Scale cannot be calibrated: | Initial load too small or large, tray holder | Place empty drying dray on centre of |
| | and / or tray missing. | tray holder, |
| | Location with too much disturbance | Place on a vibration-free surface |
| | Draught | Protect from draughts |
| | Area around tray holder is dirty | Carefully clean area around tray holder |
| | Scale setting is incorrect | Contact a&p instruments |
| | Scale is faulty | Contact a&p instruments |
| System error Press esc! | System error Calibration process has stopped | Disconnect device from mains and switc on again. |



| Error | Reason | Solution |
|----------------------------|--|--------------------------------|
| Measuring | | |
| Heater will not switch on: | Heater is faulty | Change heater |
| | Temperature sensor is faulty | Contact a&p instruments |
| Infrared heater will not | S202S01 relay is faulty | Contact a&p instruments |
| switch off | | |
| | Automatic shut-off is set incorrectly | Check shut-off settings |
| | Timer is set incorrectly | Check timer settings |
| Measurement not completing | Shut-off settings incorrect | Check shut-off settings |
| | Timer settings incorrect | |
| Printer | | |
| No printout | Printer is faulty or | Contact a&p instruments |
| | no data transmission | Contact a&p instruments |
| No linefeed | Linefeed button or printer is faulty | Contact a&p instruments |
| | No connection to printer | Contact a&p instruments |
| Printout invisible | No thermal paper | Use the thermal paper from a&p |
| | Printing unit or printer board is faulty | Contact a&p instruments |
| Printout too light | Printing unit is dirty | Contact a&p instruments |

Care and maintenance

Please ensure that no pollutants enter the device.

Always keep the area around the tray holder clean.

Do not use compressed air to clean the device.

Do not overload the scales, max. 400 g.

Protect device from moisture and impact.

For ideal care and maintenance, we recommend taking out a service contract.

Disposal

The devices can be sent to a&p instruments for disposal.

Do not dispose of with household waste!

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Technical data

Scale:

Weight range 400g Resolution 0.1 g

Sample volume max. 360 cm³ Weighing tray 240 x 110 mm



For moisture analysis:

Initial weight any weight from approx. 5 g, recommended from 10 g

Heater capacity Ceramic heater 2x 250 watts (3081)

2x 400 watts (3081 WQ)

Automatic shut-off Automatic drying to a constant weight, using 3 factors for I heaters and Q heaters,

which can be set separately:

Query start, query interval, weight loss/ query interval

Temperature Ceramic heater adjustable from 40°C to 180 °C (3081)

105°C to 360 °C (3081QW)

Measuring units % moisture

% dry matter % ATRO moisture g solid matter/ kg

Reading accuracy 0.1% readable

Communication:

Data terminal V24 RS 232/ USB

Data output all weight and measuring data meet GLP requirements with a start time, optional variable

interval printout, date, time, total measuring time etc.

Using ULTRA X DataBridge software can be transmitted to a PC as a

.xls file in Microsoft Excel,

.PDF file.

For operating the device:

Mains connection 230 V 2%/ + 15 %

Mains frequency 48-63 Hz

Power input 250 watts – 850 watts, depending on the model

Dimensions approx. B 385 x D 275 x H 420 mm Weight approx. 9 kg/ 15 kg (3081 model)

Technical data subject to change without notice

ULTRA X moisture analysers are stand-alone units and not suitable for use in continuous production runs. We shall not accept any liability for incorrect readings!



Accessories: Order no.: Use:

AV drying tray, large 10000288 Sample carriers

(2 trays supplied)

Tray tongs 10000230 for lifting the tray

(supplied)

Mains cable H1000019 Mains connection

(supplied)

Calibration weight F1 200 g 10000403 for calibrating the

scales

H1000013 for placing on the drying tray

for shaping aluminium foil

10000062

Software DataBridge for transmitting data to a PC

Consumables:

Foil press

Printing paper 58 mm 10000234 for printer

thermal, stable for 10 years

Ceramic heater 250 W

Aluminium foil 130 mm x 260 mm

10000405 Spare part

Ceramic heater 400 W 10000318 Spare part

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